



**NET DIP**  
**Black 20-EX-6**

<b>PRODUCT DESCRIPTION</b>
<b>TYPICAL USES</b>
<b>PRODUCT ADVANTAGES</b>
<b>COLORS</b>
<b>GLOSS</b>
<b>PHYSICAL CONSTANTS</b>
<b>APPLICATION</b>
<b>SHIPPING &amp; STORAGE</b>

**A highly durable coating for application to nets, trawls, ropes and similar substrates.**

For marine use as a protective coating for nets, trawls, ropes, trot lines and other rope and line materials used in the marine fishing industry.

NET DIP offers excellent protection to shrimp and fish trawls, trammel nets, trot lines, anchor ropes and other line and rope materials. It adds toughness, durability and stiffness by impregnating the fibers with a durable synthetic resin formulation. Helps to set the knots on nets to prevent slipping. Improves the overall handling characteristics of the net by helping to prevent fraying, making the net easier to pull, providing support to prevent the net from collapsing during use and making cleaning easier.

**Colors** - Black (Special colors available subject to minimum order.)

**Gloss** - Gloss (depends on application)

**Nonvolatile** - By weight - 45.0 ± 2.0%  
By volume - 37.0 ± 1.0%

**VOC (Calculated)** - 4.14 lbs./gal.  
497 grams/liter

**Flash Point** - 107°F (Setaflash)

**Weight per gallon** - 7.5 ± 0.2 lbs.

**Recommended Film Thickness** - Penetrating finish - film thickness cannot be accurately measured.

**Theoretical Coverage @ 1.0 mils dry** - 593 sq. ft./gal.

**Method** - Dip

**Thinner** - mineral spirits

**Dry time @ 75 F** - To touch - 4 hours  
To handle - 8 hours  
To recoat - 8 hours

**Consists of** - **5 Gallons**

**Unit Shipping Weight** - 41 lbs.

**Shelf Life** - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

## APPLICATION INSTRUCTIONS

Consult your Mobile Paint Representative for the protective coating system best suited for your requirements.

**Limitations** - Apply in good weather when air and surface temperature are above 40°F and surface temperature is at least 5°F above the dew point. For optimum application properties, material should be between 70 to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40-100°F.

**Surface Preparation** - Good surface preparation is essential to a satisfactory coating system. Surfaces to be coated should be clean and dry. Remove all oil, grease, mildew or other contamination by solvent or detergent cleaning or other effective means.

**Mixing** - This is a one component coating. Always mix thoroughly with a power agitator before application. Occasional mixing may be required during dip tank operation to insure proper suspension of coating components

**Thinning** - This product is may be applied as supplied. If thinning is necessary, thin with Mopaxol 75-1 or mineral spirits.

**Application** - Formulated for dip application. Since most dip applications have specialized requirements, please see your Mobile Paint representative for specific application recommendations.

**Cleanup** - Clean all equipment immediately after use with Mopaxol 75-1 or mineral spirits. Completely flush all pumps and other equipment with either of these solvents. Occasional flushing of equipment during the course of the working day helps prevent buildup and possible clogging.

**Safety** - Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any recommended thinners. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

**Notice** - The technical data contained herein are true and accurate to the best of our knowledge. All products are offered and sold subject to Mobile Paint Manufacturing Company's Standard Conditions of Sale. Published technical data and instructions are subject to change without prior notice.

20-EX-6 (5/15)

## LIMITED WARRANTY

The successful performance of this product is highly dependent on many factors beyond our control. Results are highly dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Mobile Paint warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within one year from date of shipment, Mobile Paint will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Mobile Paint and its affiliates **MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED.** The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.