

MIL-T-81772 (AS) Type 1 Thinner 43-EF-95

Solvent Blend

P.O. BOX 717 • THEODORE, ALABAMA 36590 -0717 • PHONE (251) 443-6110 • FAX (251) 408-0410

PRODUCT DESCRIPTION

A very strong, fast evaporating blend of solvents.

TYPICAL USES

General Purpose Shipyard Thinner is a strong cutting blend of solvents formulated especially for use as a thinner for MIL-PRF-85285 and other polyurethane coatings. The fast evaporation rate of this product can improve application properties for a good finish. Used primarily for spray application. Excellent for use as a cleanup solvent for application equipment.

PRODUCT ADVANTAGES

May be used in most polyurethane coatings. May be used for vinyls, epoxies and some other high performance coatings for cleanup. See limitations on back page.

PHYSICAL CONSTANTS

Flash Point - 26° F (Setaflash) Weight per gallon - 6.96 ± 0.2 lbs. Relative evaporation rate - Fast

SHIPPING & STORAGE

Consists of - 5 Gallon Unit 55 Gallon Unit Unit Shipping Weight 38 lbs. 425 lbs.

Shelf Life - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

APPLICATION INSTRUCTIONS

Consult your Mobile Paint Representative for the protective coating system including proper thinners and cleanup solvents which are best suited for your requirements.

Limitations: Coatings should be applied in good weather when air and surface temperature are above 50°F and surface temperature is at least 5°F above the dew point. For optimum application properties, material should be between 70 to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40 - 100°F. Protect from moisture contamination.

Compatibility: Generally not compatible with coatings based on alkyds, oils, or latex emulsions (water based). If used with other paints or enamels, care should be used to insure that previously applied coatings are not "lifted" or otherwise adversely affected by the use of this thinner in subsequent topcoats.

If this product is not specifically recommended as the thinner for the coating to be used, compatibility should be determined before use. To determine compatibility, add a small amount of this thinner to a small amount of the coating in the ratio recommended by the coatings manufacturer and observe for signs of incompatibility (e.g., cloudiness or coagulation). Apply the coating to a representative area following the coating manufacturers recommendations and allow to cure. Then inspect for adhesion failure, wrinkling, lifting, loss of gloss, seediness or other sign of incompatibilty. If there are no signs, then coating work can proceed.

Safety: Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any coatings to which it is added. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

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LIMITED WARRANTY