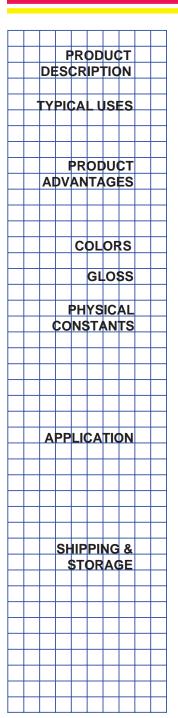


REDI-MARK TREE MARKING PAINT 56-series

Synthetic Emulsion



An economical, highly visible, non-settling tree marking paint.

For commercial use by foresters and others in the timber management industry for the temporary marking of trees for logging, pulp wood and other tree harvesting operations.

Redi-Mark Tree Marking Paint is a highly visible coating designed to aid in the proper harvesting of timber. The product is formulated to minimize settling so that it is ready to apply with minimal agitation. Does not clog or harden in the gun overnight. For use with standard tree marking application equipment.

White 56-17, Blue 56-36, Yellow 56-55, Orange 56-63, Red 56-72

Flat

Nonvolatile - By weight - $29.4 \pm 2.0\%$ *

By volume - 12.5 ± 2.0% *

VOC (Calculated) - 4.71 lbs./gal. *

(minus water) 565 grams/liter *

Flash Point - 147°F (Setaflash) Weight per gallon - 9.1 ± 0.2 lbs. *

* average - varies with color

Recommended Film Thickness - 1.0 mils dry, 8.0 mils wet

Theoretical Coverage @ 1.0 mil dry - 200 sq. ft./gal.

Method - Brush, airless spray, tree marking gun.

Thinner - MoPaxOI® Thinner 75-1 or Mineral Spirits

Dry time @ 75°F - To touch - 30 minutes

To handle - 1 hours

Consists of - 1 Gallon Unit

Unit Shipping Weight 10 lbs.

Shelf Life - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

APPLICATION INSTRUCTIONS

Consult your Mobile Paint Representative for the protective coating system best suited for your requirements.

Limitations: Apply in good weather when air and surface temperature are above 50°F and surface temperature is at least 5°F above the dew point. For optimum application properties, material should be between 70 to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40 - 100°F. Do not apply late in the afternoon or when there is a threat of rain or moisture condensing on the uncured paint.

Surface Preparation: Good surface preparation is essential to a satisfactory coating system. Remove all loose material or other contamination. For best results, surfaces to be painted should be dry.

Tinting: Do not tint.

Mixing: This is a one component coating. Always mix thoroughly by shaking container well before application.

Thinning: This product is supplied at normal application viscosity and should not require thinning. If thinning is necessary to adjust for unusual conditions, thin sparingly with MoPaxOI® Thinner 75-1 or mineral spirits. **Note:** Excessive thinning will shorten the life of the coating.

Application: Apply by brush, marking gun or conventional or airless spray. Apply at 8.0 mils wet film thickness which will yield 1.0 mils dry film thickness. Insufficient film thickness will decrease the visibility and durability of the marked area.

Equipment: Brush - Use a good quality bristle brush. Spray - For use with many of the standard tree marking guns on the market. Connect directly to the container. Provide a vent for air by punching a hold in the container if necessary.

Cleanup: Clean all equipment immediately after use with MoPaxOI® Thinner 75-1 or mineral spirits. Completely flush all spray equipment with either of these solvents. Occasional flushing of spray equipment during the course of the working day if extended periods of nonuse are encountered helps prevent buildup and possible clogging.

Safety: Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any recommended thinners. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

56-Line(11/03)

LIMITED WARRANTY