

Methyl Isobutyl Ketone**75-33**

Ketone Solvent

P.O. BOX 717 • THEODORE, ALABAMA 36590 -0717 • PHONE (251) 443-6110 • FAX (251) 408-0410**PRODUCT DESCRIPTION**

A very strong, medium to fast evaporating ketone solvent.

TYPICAL USES

Methyl Isobutyl Ketone (MIBK) is a ketone solvent for use in thinning and cleanup of many solution vinyl coatings, epoxy coatings, urethane coatings and many other high performance, chemical resistant coatings. The fast evaporation rate of this product can improve application properties for a good finish. Used primarily for spray applications. Excellent for use as a cleanup solvent for application equipment.

PRODUCT ADVANTAGES

Use in vinyls, epoxies, and polyurethanes primarily for cleanup. See limitations on back page.

PHYSICAL CONSTANTS

Flash Point - 60°F (Setaflash)
Weight per gallon - 6.7 ± 0.2 lbs.
Relative evaporation rate - Fast to medium

SHIPPING & STORAGE

Consists of -	1 Quart Unit	1 Gallon Unit
Unit Shipping Weight	1.8 lbs.	7 lbs.

Shelf Life - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

APPLICATION INSTRUCTIONS

Consult your Mobile Paint Representative for the protective coating system including proper thinners and cleanup solvents which are best suited for your requirements.

Limitations: Coatings should be applied in good weather when air and surface temperature are above 50°F and surface temperature is at least 5°F above the dew point. For optimum application properties, material should be between 70 to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40 - 100°F.

Compatibility: Generally not compatible with coatings based on alkyds, oils, or latex emulsions (water based). If used with other paints or enamels, care should be used to insure that previously applied coatings are not "lifted" or otherwise adversely affected by the use of this thinner in subsequent topcoats. If this product is not specifically recommended as the thinner for the coating to be used, compatibility should be determined before use. To determine compatibility, add a small amount of this thinner to a small amount of the coating in the ratio recommended by the coatings manufacturer and observe for signs of incompatibility (e.g., cloudiness or coagulation).

Apply the coating to a representative area following the coating manufacturers recommendations and allow to cure. Then inspect for adhesion failure, wrinkling, lifting, loss of gloss, seediness or other sign of incompatibility. If there are no signs, then coating work can proceed.

Safety: Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any coatings to which it is added. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. All products are offered and sold subject to Mobile Paint Manufacturing Company's Standard Conditions of Sale. Published technical data and instructions are subject to change without prior notice.

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