

PRODUCT DATA

Methyl Amyl Ketone (MAK) 9000-906

Ketone Solvent

PRODUCT DESCRIPTION

PRODUCT ADVANTAGES

TYPICAL USES

PHYSICAL CONSTANTS

SHIPPING & STORAGE

A very strong, medium evaporating ketone solvent.

906 Methyl Amyl Ketone (MAK) is a ketone solvent for use in thinning and cleanup of many solution vinyl coatings, epoxy coatings, urethane coatings and many other high performance, chemical resistant coatings. The medium evaporation rate of this product can improve application properties for a good finish. Used primarily for spray applications. Excellent for use as a cleanup solvent for application equipment.

Use in vinyls, epoxies, and polyurethanes primarily for cleanup. **See limitations on back page.**

Flash Point - 102°F (Setaflash)
Weight per gallon - 6.8 ± 0.2 lbs.
Relative evaporation rate - Medium

Consists of -1 Gallon Unit5 Gallon UnitUnit Shipping Weight7 lbs.37 lbs.

Shelf Life - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

APPLICATION INSTRUCTIONS

Consult your Pro Tech Mobile Paint Representative for the protective coating system including proper thinners and cleanup solvents which are best suited for your requirements.

Limitations: Coatings should be applied in good weather when air and surface temperature are above 50°F and surface temperature is at least 5°F above the dew point. For optimum application properties, material should be between 70 to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40 - 100°F.

Compatibility: Generally not compatible with coatings based on alkyds, oils, or latex emulsions (water based). If used with other paints or enamels, care should be used to insure that previously applied coatings are not "lifted" or otherwise adversely affected by the use of this thinner in subsequent topcoats. If this product is not specifically recommended as the thinner for the coating to be used, compatibility should be determined before use. To determine compatibility, add a small amount of this thinner to a small amount of the coating in the ratio recommended by the coatings manufacturer and observe

for signs of incompatibility (e.g., cloudiness or coagulation). Apply the coating to a representative area following the coating manufacturers recommendations and allow to cure. Then inspect for adhesion failure, wrinkling, lifting, loss of gloss, seediness or other sign of incompatibility. If there are no signs, then coating work can proceed.

Safety: Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any coatings to which it is added. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. All products are offered and sold subject to Mobile Paint Manufacturing Company's Standard Conditions of Sale. Published technical data and instructions are subject to change without prior notice.

9000-906 (6/04)

LIMITEDWARRANTY